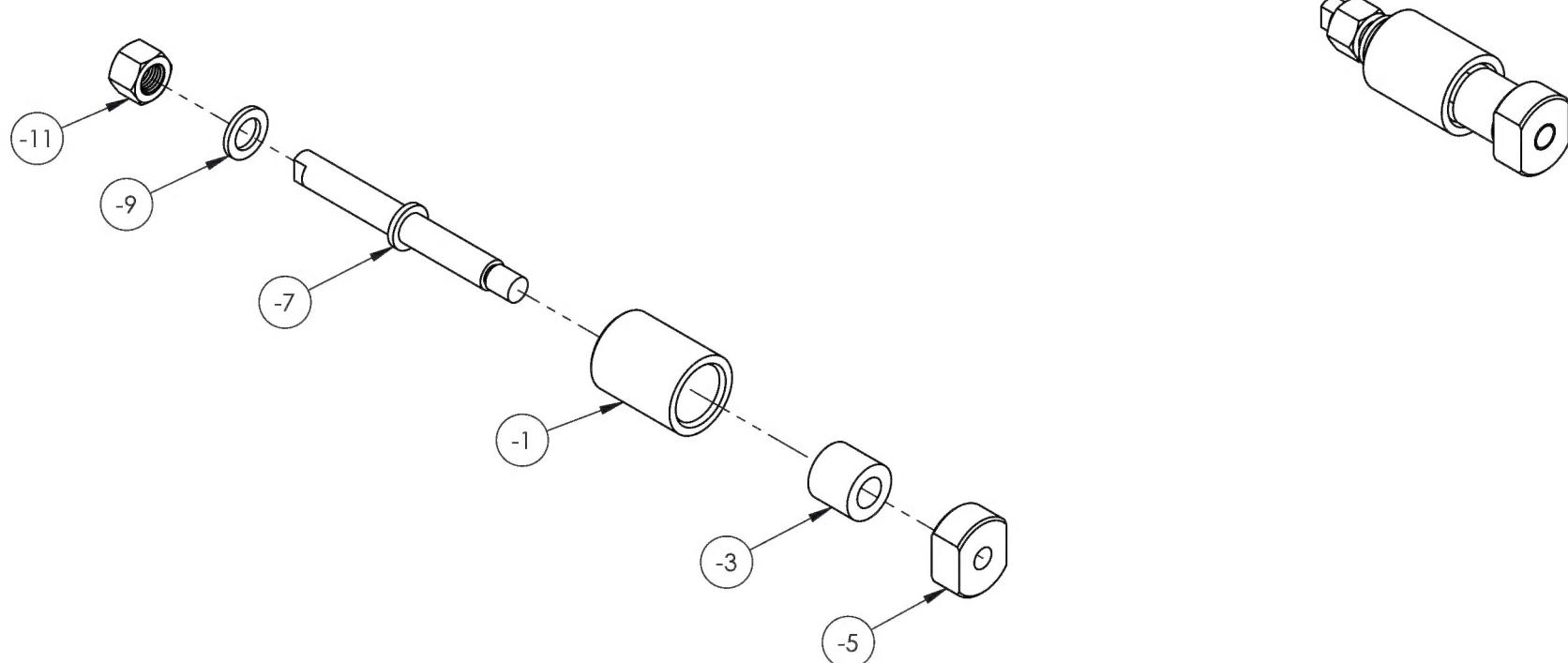


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| REVISIONS | | | | | | |
|-----------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|--|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED | |
| A | | BROKE OUT INTO INDIVIDUAL TOOL FROM KIT RBW6305G00132-3G. | 4/7/2011 | RJC | | |
| 1 | | -3 CH'D I.D. ADDED TOLERANCE WAS $\varnothing .379$ IS $\varnothing .375 +.005 -.000$. -7 CH'D O.D. ADDED TOLERANCE WAS $\varnothing .375$ IS $\varnothing .370 +.000 -.005$. | 5/3/2013 | CFS | GE | |
| 2 | 15-0292 | -1, -3, -5 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. -7 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. CH'D DIM WAS $\varnothing .317$ IS $\varnothing .315$, WAS .030 IS .05 WAS .040 IS .04. | 9/10/2015 | RJC | JAG | |

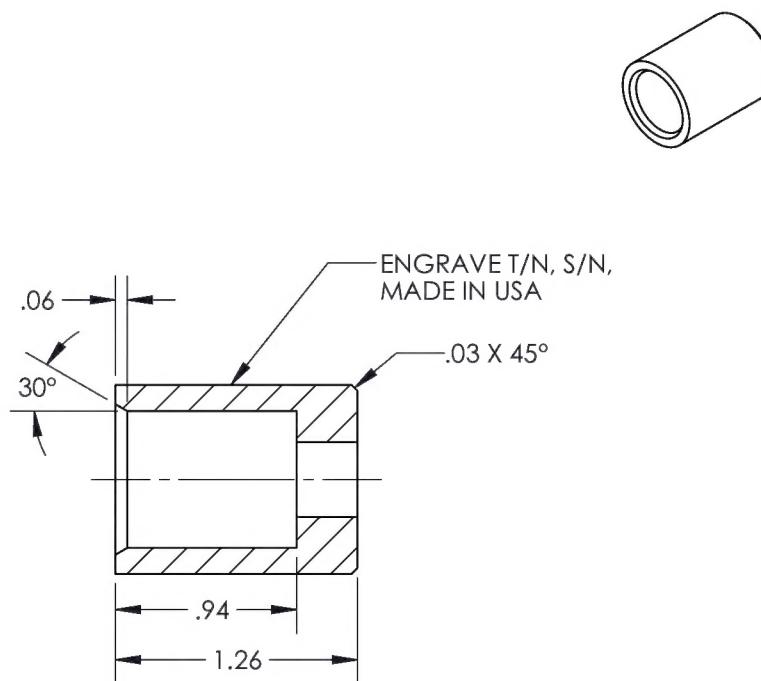
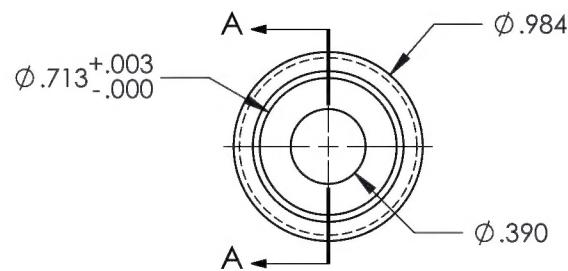


NOTE:
ALSO SOLD WITH KIT RBW6305G00132-3G.

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. | DWG NO. | REV |
|----------|----------|-----|--------|----------|-------------|---------------------|-----------------------------------|-----------|-----------------------------------------------------------------------------------------------------------------------------|---------------|
| | | | -1 | 1 | BASE | 4140 Q&T / 4142 Q&T | | 2 | MAT'L | DRAWN BY: |
| | | | -3 | 1 | GUIDE | 4140 Q&T / 4142 Q&T | | 3 | PERRITT | APPROVED |
| | | | -5 | 1 | STOP | 4140 Q&T / 4142 Q&T | | 4 | D Weil | |
| | | | -7 | 1 | STUD | 4140 Q&T / 4142 Q&T | | 5 | UNLESS OTHERWISE SPECIFIED .XXX $\pm .005$ FRACTIONS $\pm 1/8$.XX $\pm .01$ ANGLES $\pm 5^\circ$.X $\pm .1$ SPEC | |
| | | B/O | -9 | 1 | WASHER | STEEL | $\varnothing 3/8$ I.D. AN960-616L | 1 | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL |
| | | B/O | -11 | 1 | HEX NUT | STEEL | 3/8-24 UNF AN315-6 | 1 | AGUSTA | |
| | | | | | | | | SCALE 1:1 | DATE 4/7/2011 | SHEET 1 OF 5 |

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| REVISIONS | | | | | |
|-----------|---------|----------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 15-0292 | -1 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. | 9/10/2015 | RJC | JAG |



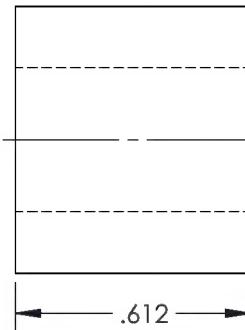
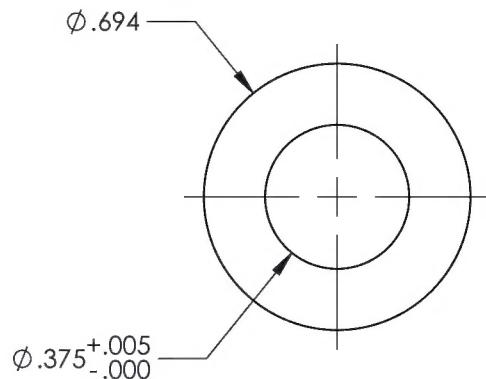
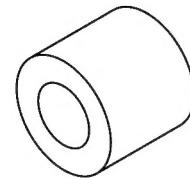
(-1)

BASE

| | |
|-------------------------------------------------|-----------------------------------------|
| DART AEROSPACE | |
| TITLE | GIMBAL TORQUE TUBE BUSHING INSTALLER |
| DWG NO. | RBW6305G00232-3G-1 |
| MAT'L | 4140 Q&T / 4142 Q&T |
| DRAWN BY: | PERRITT |
| REV | 2 |
| UNLESS OTHERWISE SPECIFIED | APPROVED |
| DIMENSIONS ARE IN INCHES | D Weil |
| .XXX ± .005 | FRACTIONS ± 1/8 |
| .XX ± .01 | ANGLES ± 5° |
| X ± .1 | HEAT TREAT FINISH CAD PLATE YELLOW |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | SPEC QQ-P-416, TYPE II, CLASS II |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL AGUSTA |
| SCALE 1:1 | DATE 4/7/2001 |
| | SHEET 2 OF 5 |

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| REVISIONS | | | | | |
|-----------|---------|-----------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -3 CH'D I.D. ADDED TOLERANCE WAS $\varnothing .379$ IS $\varnothing .375 +.005 -.000$. | 5/3/2013 | CFS | GE |
| 2 | 15-0292 | -3 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. | 9/10/2015 | RJC | JAG |



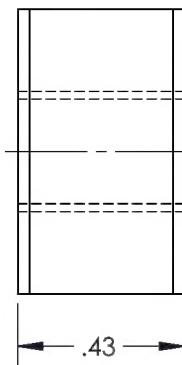
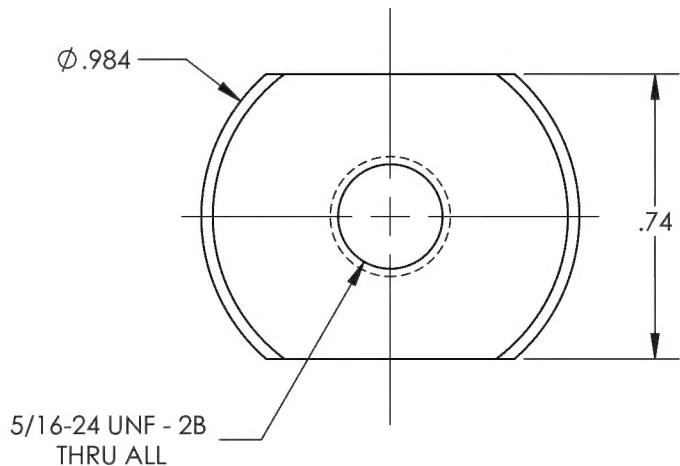
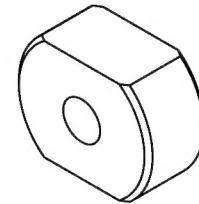
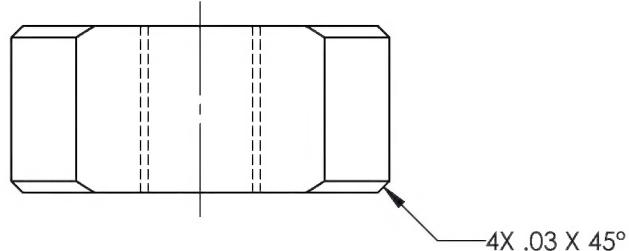
(3)

GUIDE

| DART AEROSPACE | |
|--------------------------------------------------------|-----------------------------------------|
| TITLE | GIMBAL TORQUE TUBE BUSHING INSTALLER |
| DWG NO. | RBW6305G00232-3G-3 |
| MAT'L | 4140 Q&T / 4142 Q&T |
| DRAWN BY: | PERRITT |
| REV | 2 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/8 | |
| .XX ± .01 ANGLES ± 5° | |
| X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| HEAT TREAT | FINISH CAD PLATE YELLOW |
| SPEC QQ-P-416, TYPE II, CLASS II | USED ON MODEL AGUSTA |
| SCALE 2:1 | DATE 4/7/2011 |
| SHEET 3 OF 5 | |

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| REVISIONS | | | | | |
|-----------|---------|----|-------------------------------------------------------------|-----------|---------|
| REV | ECR | | DESCRIPTION | DATE | INITIAL |
| 2 | 15-0292 | -5 | CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. | 9/10/2015 | RJC JAG |



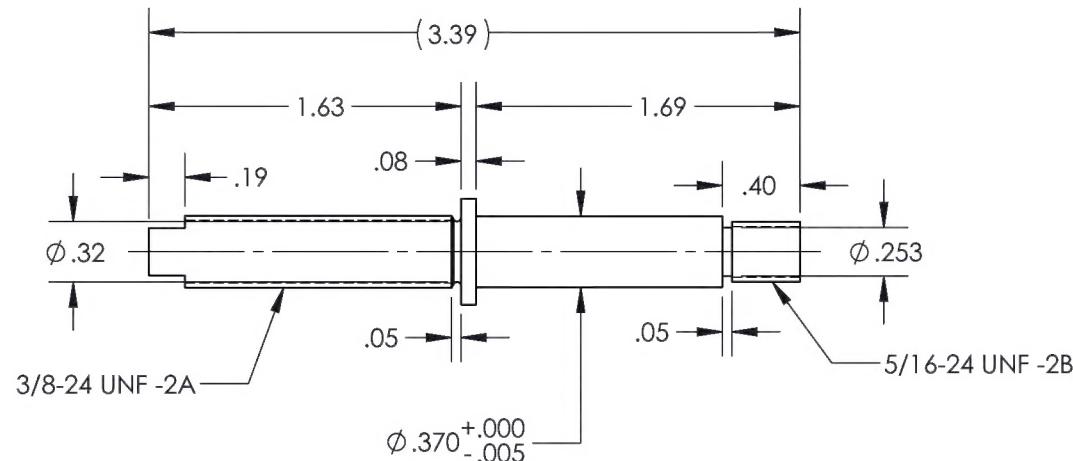
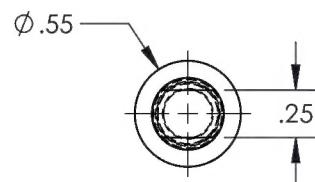
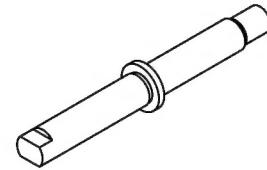
(5)

STOP

| DART AEROSPACE | |
|--------------------------------------------------------|-----------------------------|
| TITLE GIMBAL TORQUE TUBE BUSHING INSTALLER | |
| DWG NO. | RBW6305G00232-3G-5 |
| MAT'L | 4140 Q&T / 4142 Q&T |
| DRAWN BY: | PERRITT |
| REV | 2 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/8 | |
| .XX ± .01 ANGLES ± 5° | |
| .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| HEAT TREAT | FINISH CAD PLATE YELLOW |
| SPEC | QQ-P-416, TYPE II, CLASS II |
| USED ON MODEL | |
| AGUSTA | |
| SCALE | 2:1 |
| DATE | 4/7/2011 |
| SHEET 4 OF 5 | |

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| REVISIONS | | | | | |
|-----------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -7 CH'D O.D. ADDED TOLERANCE WAS $\varnothing .375$ IS $\varnothing .370 +.000-.005$. | 5/3/2013 | CFS | GE |
| 2 | 15-0292 | -7 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. CH'D DIM WAS $\varnothing .317$ IS $\varnothing .315$. WAS .030 IS .05 WAS .040 IS .04. | 9/10/2015 | RJC | JAG |



(-7)

STUD

| DART AEROSPACE | |
|--------------------------------------------------------|----------|
| TITLE | |
| GIMBAL TORQUE TUBE BUSHING INSTALLER | |
| DWG NO. | |
| RBW6305G00232-3G-7 | |
| MAT'L 4140 Q&T / 4142 Q&T | |
| DRAWN BY: PERRITT | |
| APPROVED D Weil | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/8 | |
| .XX ± .01 ANGLES ± 5° | |
| .X ± .1 | |
| HEAT TREAT CAD PLATE YELLOW | |
| SPEC QQ-P-416, TYPE II, CLASS II | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| USED ON MODEL AGUSTA | |
| SCALE | 1:1 |
| DATE | 4/7/2011 |
| SHEET 5 OF 5 | |